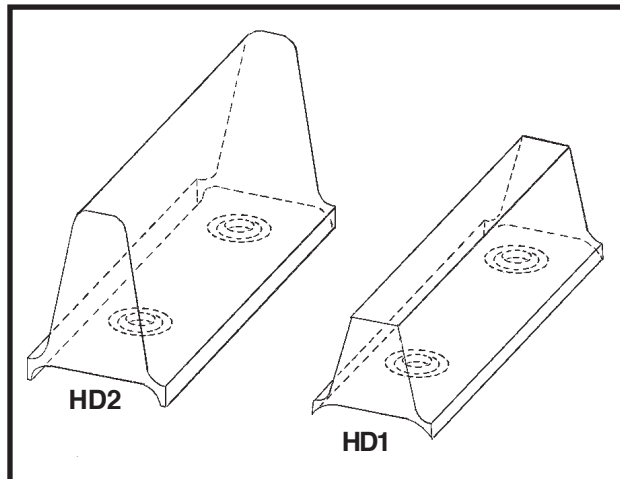


# Tatch-A-Cleat® Model HD™ Installation Instructions

***TATCH-A-CLEAT®***

## TOOLS REQUIRED:

- Hammer
- Flexco® #3 Punch
- Screwdriver



## INSTRUCTIONS:

1. Mark belt for desired spacing between cleats. Draw lines across belt width.
2. At each line use a cleat as a guide to mark off the hole spacing. Lay cleat flat on belt with base of cleat facing you and parallel to the cleat-spacing lines drawn across the belt. Push cleat back approximately 12mm (1/2"). Intersect the cleat spacing lines on belt with a short straight mark in line with center of each large hole in the base of the cleat.
3. This should locate the cross-hairs exactly 50mm (2") apart.
4. Punch clean 9.5mm (3/8") diameter holes using #3 Flexco punch.
5. Start all screws before any are tightened. Tighten screw until washer is flush with bottom of the belt.

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